

**Amendments to the Claims:**

This listing of claims will replace all prior versions and listings of claims in this application.

**Listing of Claims:**

Claims 1-26 (canceled)

Claim 27 (original) An article of manufacture, such as a folder, portfolio, luggage tag, keyfob, memo pad and the like having a printed image thereon and manufactured by a process comprising the steps of:

providing a flexible member to be formed as or forming at least part of said article;

providing a flexible sheet of plastic material adapted to be receptive to one or more printed images on one side of said sheet of flexible material;

transferring an image to be applied to said sheet of flexible material to a processor;

causing said processor to control a printer for printing at least one image on said sheet of flexible material;

cutting at least one image sheet from said sheet of said flexible material along predetermined contours of said image;

placing said at least one image sheet in contact with said flexible member; and

bonding said at least one image sheet to said flexible member.

Claim 28 (original) The article set forth in claim 27 wherein:

said at least one image sheet is bonded to said flexible member by engaging said at least one image sheet with a debossing die and applying energy to bond said at least one image sheet to said flexible member.

Claim 29 (new) An article with a printed image thereon, said article comprising one of a portfolio, desk folder, binder, wallet, luggage tag, memo pad or keyfob having a cover part formed of a flexible and indentable material, said article including:

a member formed of said flexible and indentable material and comprising at least a portion of said cover part of said article;

an image sheet of a flexible material bonded to said member, including a printed image on a first side thereof;

said image sheet being in contact with said member at a second and opposite side of said image sheet;

said image sheet being bonded to said member by pressing said image sheet to said member to adhere said image sheet to said member, and

said member having a planar indentation formed therein while bonding said image sheet to said member in said planar indentation, said planar indentation having a depth at least as great as the thickness of said image sheet so as to recess said image sheet in said member.

Claim 30 (new) The article set forth in Claim 29 wherein:

said image sheet and said member are each formed of a flexible plastic material.

Claim 31 (new) The article set forth in Claim 30 wherein:

said image sheet is bonded to said member by pressing said image sheet to said member and applying RF energy to adhere said image sheet to said member.

Claim 32 (new) The article set forth in Claim 29 wherein:

said image sheet includes an ink receptive coating thereon.

Claim 33 (new) The article set forth in Claim 32 including:

a textured surface of said image sheet under said coating.

Claim 34 (new) The article set forth in Claim 29 including:

a transparent laminate sheet on said image sheet covering said image.

Claim 35 (new) The article set forth in Claim 34 wherein:  
said image sheet is formed of polyvinyl chloride.

Claim 36 (new) The article set forth in Claim 35 including the step of:

said laminate sheet if formed of polyvinyl chloride.

Claim 37 (new) An article with a printed image thereon, said article comprising one of a portfolio, desk folder, binder, wallet, luggage tag, memo pad or keyfob having a cover part formed of a flexible and indentable material, said article further comprising:

a member formed of said flexible and indentable material and comprising at least a portion of said cover part of said article;

an image sheet of a flexible material adapted to be bonded to said member and including an image printed on a first side thereof;

a substantially planar indentation in said member having a depth at least about equal to the thickness of said image sheet; and

said image sheet is bonded to said member within said indentation by pressing said image sheet to said member and applying RF energy to adhere said image sheet to said member.

Claim 38 (new) An article with a printed image thereon, said article comprising one of a portfolio, desk folder, binder, wallet, luggage tag, memo pad or keyfob having a cover part formed of a flexible and indentable material, said article further comprising:

a member formed of said flexible and indentable material and comprising at least a portion of said cover part;

an image sheet of a flexible material having an image printed on a first side of said image sheet;

a substantially planar debossed indentation on said member; and

said image sheet being bonded to said member by RF energy to adhere said image sheet to said member at said indentation.

**Amendments to the Drawings:**

The attached three sheets of formal drawings, including Figures 1 through 6, are submitted as replacement sheets for the informal drawings filed with this application. The replacements sheets are believed to comply with the requirements for drawings in patent applications. No new matter has been introduced into the replacement drawing sheets.

**Attachment:**

Replacement sheets (3)